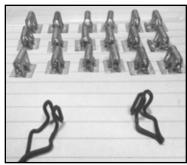


## **2013-2014 DODGE RAM HD**

**Sport Series Grille** 

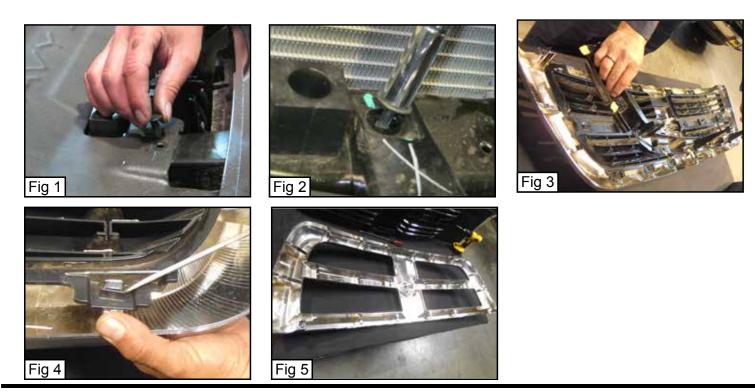
TOOLS REQUIRED: Flat/Phillips Screwdrivers Socket Set PARTS LIST (18) Moulding Clips (2) Wire Clips (Trim Panel Fastener) (2) Sport Series Grilles



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

## Step 1 Grille Removal & Dissassembly

Remove four plastic pop clips from the top of the plastic radiator cover (Fig 1). Remove the radiator cover. Remove four 10mm bolts from the top of the factory grille where it attached to the core support (Fig 2). Pull the factory grille from the bottom corner edges up and forward, there are several clips along the bottom of the factory grille that must release. Remove the factory grille. Place the grille on a workbench, on the back of the factory grille there are ten 8mm screws that need to be removed, then remove the outter black plastic from the back of the factory grille (Fig 3). There are also eighteen plastic latches on the back of the factory grille holding the black plastic section to the front section, use a flathead screwdriver to unlatch the latches (Fig 4). Now remove the black plastic back from the factory grille (Fig 5). Continued on page 2.





## Step 2 Sport Grille Installation

From the backside of the factory grille shell, with the black plastic sections removed, take one of the sport grilles and place it into the appropriate side of the factory grill (it should only fit one side). Now take nine of the moulding clips and place them onto the plastic tabs to secure the mesh into the grille (Fig 6). The location of the plastic tabs on the factory grille can be seen in (Fig 7) marked with tape. Repeat this on the other sport grille. Reinstall the black plastic on the back of the completed grill. Reinstall the completed grille onto the vehicle. Installation complete. Thank you for purchasing a T-REX grille.

